

Product Description

Technical Data Sheet

[**Z**] **ZowoSmart® 5076** AcrylicFiller

Product Type Fast drying, easy sandable putty » For timber structures indoors and dimensionally stable wooden parts in the outdoor area » Single-component » Easy to use » Can be applied over each other several times within a short time period » Free of cracks at a wet-film thickness up to 1.000 μm » For opaque coating structures Area of Application Dimensionally stable timber elements (e.g. windows, doors) in-and outdoors. **Technical Data** Base of Binder Acrylate Pigments Titanium dioxide, extender Color White Density Approx. 1,9 g/ml Viscosity Paste-like **Processing Instructions** Application Methods Spatula knife, painter's spatula Bare wood and hardboard must be primed. The putty can be applied several times successively wet-in-wet. In outdoor use the acrylic putty should be painted immediately after drying. Putty work on exterior wood can cause flaking due to swelling and shrinking of the wood. Processing Viscosity Readv to use **Processing Conditions** » Substrate must be dry, clean, load bearing and free from separating substances » Moisture content of the wood approx. 13% » Approx. 20°C for substrate, material und environment, ca. 50% relative air humidity » Do not process below 15 °C or more than 30 °C » Protect freshly painted wood from rain » Can be worked over after approx. 2 hours **Drying Time** (20 °C / 50% relative air humidity) » Drying time depends on applied quantity and ambient conditions. Low temperature and high humidity retard drying. Always ensure adequate temperature and air exchange. Cleaning of the Tools Immediately after use with water or [Z] ZowoSmart® HydroCleaner



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System Products

	Impregnation	[Z] ZowoTec [®] 118 Impregnation ProtectX
	Primer	[Z] ZowoTec [®] 260 Primer White
		[Z] ZowoTec [®] 263 Primer WhiteProtectX
	Intermediate Coat	[Z] ZowoTec [®] 384 InterCoat White IsoFillX
		[Z] ZowoTec [®] 385 InterCoat White IsoFillX
	Top Coat	[Z] ZowoTec® 480 TopCoat COLOR
		[Z] ZowoTec [®] 484 TopCoat COLOR DoorX
		[Z] ZowoTec [®] 485 TopCoat COLOR AquaSaveX
		[Z] ZowoTec [®] 494 TopCoat COLOR DoorX Texture
	Steps of coating exemplary. The respective technical data sheets of the products must be observed	
Standard Steps of Coating		
	1 x [Z] ZowoTec [®] 118 Impregnation ProtectX	
	1 x [Z] ZowoTec [®] 260 Primer White	
	Acrylspachtel 1 x [Z] ZowoTec® 385 InterCoat White IsoFillX, approx. 150 μm	
	1 x [Z] ZowoTec [®] 485 TopCoat COLOR AquaSaveX, approx. 150 μm	
Type of Packaging		
	0,3 and 0,4 liter tube	
Additional Information		
Special Information	» Perform a test coating. Check color before use. Subsequent claims cannot be considered. Wood ingredients can cause discoloration!	
	» Use only one batch no. per layer and color tone!	
» Please observe Berger-Zobel steps		
Minimum Shelf Life	12 months cool but free of frost in the closed original packaging.	
Safety Instruction	Always read label and product information before use. Please observe the usual	
	precautions during processing and storage. For safety-relevant data and instructions on disposal refer to the Material Safety Data Sheet.	

All information provided is state of the art. Because of the large number of options for use and processing, however, obligation and liability must be ruled out. With the appearance of new versions, previous editions lose their validity.